

Work Order ID 132980

132980

Page 1

Wednesday, May 20, 2015 12:56:03 PM

Item ID: D119-646-211

Accept

N900040100

Setup Start *NS1*

Revision ID: ~~U/R~~ A.P. 15.05.20

Stop *NS2*

Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/20/2015 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 5/20/2015 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: MCS Date: MAY 20 2015 Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D119-646	C

100	Document Control	0.00	DAS 27 9-89						
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100

DC

Memo

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D119-646-211
CHG004

110	Pick Kit	0.00							
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110

Packaging

Memo

Packaging

X2
DAS
27
9-89
DAS
28
9-89
MAY 21 2015

120	QC4- 100% Inspect kits for completeness	0.00							
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120

QC

Memo

Quality Control

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Item ID: D119-646-211 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: U/R Stop ***NS2***
Item Name: Skidtube LH with Run-on Landing Wearplates
Start Date: 5/20/2015 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 5/20/2015 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D119-646-211 Location: _____ PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MAY 27 2015

MCS

Ø

Picklist Print

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Work Order ID: 132980

132980

Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC
12.09.12 as per ECN12-644 DD verf:JLM IPP Rev:B
raise to chg003 (ECN 12-675) DD verf:JLM IPP REV:C 12.11.05
chg004 (ECN 13-534) DD verf:JLM IPP REV:D 13.03.20 raise to
14-628) DD verf:JLM IPP REV:E 14.11.25 IIN REV.C (ECN

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D119-646-241		Manufactured	No			110	Each	5.0000	1	2			

D119-646-241

Replacement Skidtube with Run-on Landing Wearplates, Fits LH or RH

Location	Loc Qty	Loc Code
FG	1	
129032	1	
FG083	1	
118478	1	
FG084	2	
118472	1	
118479	1	
FG089	1	
118477	1	

D119-646-311

Manufactured No

110

Each

4.0000

1

2

D119-646-311

Ground Handling

Location	Loc Qty	Loc Code
PK013	2	
124440	2	
PK13	2	
124441	2	

131096 x 2 

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DAS
28
9-89

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Work Order ID: 132980

132980

Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

D3883-1

Manufactured No

110 Each 4.0000 2 4

D3883-1

Saddle, Outboard LH

**

DAS

27

DAS

28

9-89

9-89

Location

Loc Qty

Loc Code

ST404

4

B12874

128747

2

129416

2

D3884-1

Manufactured No

110 Each 1.0000 2 4

D3884-1

Saddle, Inboard LH

**

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

ST404

1

B129066

128748

1

D2652

Manufactured No

110 Each 428.0000 16 32

D2652

Bushing

**

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

246

129993

146

131928

100

ST012a

137

123711

32

124422

2

129992

0

131087

103

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32

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Work Order ID: 132980

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

AN3C50A

Purchased

No

110

Each

132.0000

8

16

AN3C50A

Bolt

~~DAS~~

27

~~DAS~~

28

~~9-89~~

~~9-89~~

Location

Loc Qty

Loc Code

ST338a

72

131651

24

M131367

24

M132169

24

ST346

60

M128491

16

M131263

20

M131856

24

AN4C6A

Purchased

No

110

Each

466.0000

12

24

AN4C6A

Bolt

~~DAS~~

27

~~DAS~~

28

~~9-89~~

~~9-89~~

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST312A

200

m131618

200

ST345

252

m130716

52

m131410

200

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Work Order ID: 132980

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

MS21250-05-006

Purchased

No

110

Each

81.0000

8

16

~~DAS~~

27

~~9-89~~

~~DAS~~

28

~~9-89~~

MS21250-05-006

BOLT

Location

Loc Qty

Loc Code

FG

10

124291

10

ST273A

66

M131379

30

M131620

36

ST298

5

M129795

5

16

NAS1149C0332R

Purchased

No

110

Each

7,235.000

8

16

~~DAS~~

27

~~9-89~~

~~DAS~~

28

~~9-89~~

NAS1149C0332R

WASHER

Location

Loc Qty

Loc Code

FP001

2140

m130325

2140

GA

562

m131618

562

ST260a

16

m131697

16

ST271

4517

m132262

4517

16

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0432R

Purchased

No

110

Each

2,789.000

24

48

NAS1149C0432R

WASHER

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

2128

m125807

476

m131467

1652

ST271

661

m131452

661

48

NAS1149C0532R

Purchased

No

110

Each

340.0000

8

16

NAS1149C0532R

WASHER

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

62

116513

62

ST271

278

m128537

78

m131624

200

16

DAS
28
9-89

MS21043-3

Purchased

No

110

Each

719.0000

8

16

MS21043-3

Nut

DAS
27
9-89
MAY 21 2015

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

41

m130673

41

GA

309

m130673

15

m131677

294

ST304

289

m131340

289

16

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

MS21043-4

Purchased

No

110

Each

569.0000

13

26

MS21043-4

Nut

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

315

m128798

315

ST304

214

m128818

34

m131697

180

26

D2712

Manufactured

No

110

Each

495.0000

12

24

D2712

Set Screw

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

55

29962

55

ST012a

440

127910

240

130024

200

24

D3672-7

Manufactured

No

110

Each

461.0000

24

48

D3672-7

Washer, Phenolic

DAS
27
9-89
MAY 21 2015
DAS
28
9-89

Location

Loc Qty

Loc Code

FG

18

120476

18

ST055

443

120476

6

129987

437

48

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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

D3672-3 Manufactured No 110 Each 811.0000 24 48

D3672-3

Washer, Phenolic

Location	Loc Qty	Loc Code
FG	86	
127875	50	
129916	21	
84432	11	
89273	4	
FP001	514	
107316	14	
132639	500	
ST055	211	
129916	211	

48x

DAS
28
9-89

D3407-041 Manufactured No 110 Each 22.0000 1 2

D3407-041

Tow Ring

Location	Loc Qty	Loc Code
st530	12	
128380	12	
ST532	10	
107840	3	
119184	2	
130859	5	

2

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28
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Parent Item: D119-646-211

D119-646-211

Parent Item Name: Skidtube LH with Run-on Landing Wearplates

Start Date: 5/20/2015

Required Date: 5/20/2015

Start Qty: 2.00

Required Qty: 2.00

D3417-5

Manufactured No

110

Each

109.0000

2

4

D3417-5

Washer

Location

Loc Qty

Loc Code

ST038

27

124382

1

128483

26

ST038A

82

129948

40

131054

42

DAS
28
9-89

4-14-15

D3456-1

Manufactured No

110

Each

99.0000

1

2

D3456-1

Washer

Location

Loc Qty

Loc Code

FG

7

25701

7

ST051A

92

128456

3

129861

14

130974

50

132585

25

MAY 20 2015

DAS
28
9-89

2-14-15